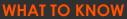
KAIYō

CASK STRENGTH









- 100% Malted Barley
- Whisky From Japan
- Un-Chillfiltered
- The Only Cask Strength Mizunara Whisky
- 3 Month Ocean Maturation
- Mizunara Oak Barrels Are The Most Expensive In The World
- Best Japanese Whisky of 2019 WSWA
- 53% ABV
- Cases / 6 Pack

CASK STRENGTH WHISKY JOURNEY

FIRST MATURATION

SECOND MATURATION

FINAL MATURATION

YEARS IN JAPANESE MIZUNARA OAK BARRELS

MONTHS AT SEA IN JAPANESE MIZUNARA OAK BARRELS YEARS IN JAPANESE MIZUNARA OAK BARRELS







KAIYŌ CASK STRENGTH UN-CHILLFILTERED TASTING PROFILE

Rich & Complex
Sandalwood - Coconut - Spice

MIZUNARA OAK BARRELS

This whisky is matured in the finest Mizunara oak casks. Our pioneering research into the effect of wood selection on whisky maturation has led to the development of bespoke barrels, crafted from slow growth, air-seasoned wood from hand-selected trees. These casks are handmade due to Mizunara oak's delicate wood grain. Mizunara oak are the most expensive barrels in the world and considered the finest to mature whisky.