

KAIYŌ The PEATED

JAPANESE
MIZUNARA OAK

海洋



KEY POINTS

- Filled in Madeira Casks
- Then Aged in Mizunara Oak
- Peat Level: 35 Parts per/million
- Made from Malted Barley
- Whisky from Japan
- Double Matured
- Final Aging / Ocean Matured
- Un-Chillfiltered
- Kaiyo Means: Ocean
- Case / 6 Pack

SWEET PEAT



PERFECT BALANCE

This whisky is matured in the finest Mizunara oak casks. Our pioneering research into the effect of wood selection on whisky maturation has led to the development of bespoke barrels, crafted from slow growth, air-seasoned wood from hand-selected trees. These casks are handmade due to Mizunara oaks delicate wood grain. This spirit is gently matured in traditional style for many years before it embarks on its unique sea voyage.

Mizunara oak casks are the most expensive cask in the world and considered the finest to mature whisky.



DOUBLE
DISTILLED



MADEIRA
CASK



MALTED
BARLEY

MIZUNARA
OAK CASK

TASTING NOTES

Kaiyō The Peated 46%

Sweet but refined
(if that even exists)

Smokey nose with hints of fresh
cherry blossom, ripe
fruit and honey . A Sweet long
drying finish

